

# 鎢鋼定位鑽

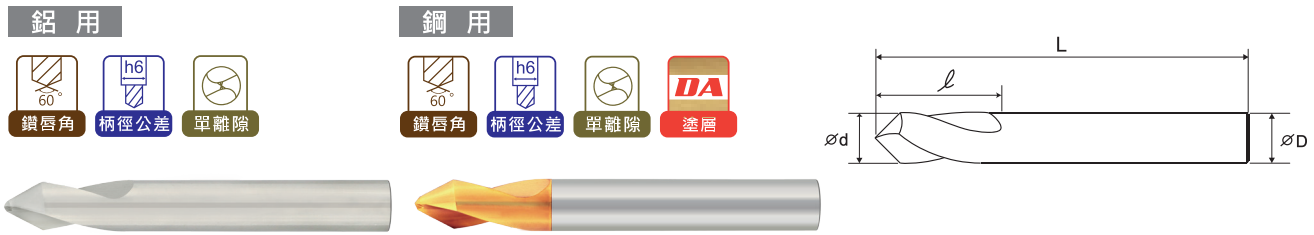
## Carbide Position Drill

|    | 低碳素鋼<br>Low Carbon Steels | 中碳素鋼<br>Medium Carbon Steels | 高碳素鋼<br>High Carbon Steels | 合金鋼<br>Alloy Steels | 工具鋼<br>Tool Steels | 調質鋼<br>Hardened Steels | 淬火鋼<br>Quenched and Tempered Steels |           |           | 鑄鋼<br>Cast Steels | 鑄鐵<br>Cast Iron | 黃銅<br>Brass | 青銅<br>Bronze | 紅銅<br>Copper | 鋁合金<br>Aluminum Rolled | 不銹鋼<br>Stainless Steels |     |     | 鈦合金<br>Titanium Alloys | 鎳基合金<br>Nickel Alloys | 碳纖維<br>Carbon Fiber | 玻璃纖維<br>Glass Fiber |  |
|----|---------------------------|------------------------------|----------------------------|---------------------|--------------------|------------------------|-------------------------------------|-----------|-----------|-------------------|-----------------|-------------|--------------|--------------|------------------------|-------------------------|-----|-----|------------------------|-----------------------|---------------------|---------------------|--|
|    | C0.25% 以下                 | C0.25% ~0.45%                | C0.45% 以上                  | SCM                 | SKD                | HRC 20~30              | HRC 30~40                           | HRC 40~50 | HRC 50~60 | SC                | FC              | FCD         | BS           | PB           | CU                     | AL                      | 300 | 400 | 600                    | TI                    |                     |                     |  |
| 鋁用 |                           |                              |                            |                     |                    |                        |                                     |           |           |                   | ○               |             | ◎            | ◎            | ○                      |                         |     |     |                        |                       |                     |                     |  |
| 鋼用 | ◎                         | ◎                            | ◎                          | ◎                   | ○                  | ◎                      | ○                                   | ○         |           | ○                 | ◎               | ◎           |              |              | ○                      | ○                       | ○   | ○   | ○                      | ○                     |                     |                     |  |

○ 適用 ◎ 專用

特性:

- ◆ 採用自行研發特殊刀刃設計，低阻力、加大溝深排屑順暢、不易殘屑，在高速加工的環境也能展現其穩定性。
- ◆ 針對曲面與斜面加工，亦有絕佳的精準度與效能，不易因加工時遇熱而產生硬化現象，刀具壽命佳。
- ◆ 適合導引孔用。



鎢鋼定位鑽系列

### 60度/PD060S

單位:mm(Unit:mm)

| 刀具料號<br>Model No. | 刃徑<br>d<br>Diameter | 溝長<br>l<br>Grooving Length | 全長<br>L<br>Overall Length | 柄徑<br>D<br>Shank Diameter | 在庫 |
|-------------------|---------------------|----------------------------|---------------------------|---------------------------|----|
| PD060SA03A        | 3                   | 10                         | 50                        | 3                         | ●  |
| PD060SA03B        |                     |                            |                           |                           | ●  |
| PD060SB04A        | 4                   | 12                         | 50                        | 4                         | ●  |
| PD060SB04B        |                     |                            |                           |                           | ●  |
| PD060SN05A        | 5                   | 14                         | 50                        | 5                         | ●  |
| PD060SN05B        |                     |                            |                           |                           | ●  |
| PD060SC06A        | 6                   | 16                         | 60                        | 6                         | ●  |
| PD060SC06B        |                     |                            |                           |                           | ●  |
| PD060SD08A        | 8                   | 20                         | 75                        | 8                         | ●  |
| PD060SD08B        |                     |                            |                           |                           | ●  |
| PD060SE10A        | 10                  | 25                         | 75                        | 10                        | ●  |
| PD060SE10B        |                     |                            |                           |                           | ●  |
| PD060SF12A        | 12                  | 30                         | 75                        | 12                        | ●  |
| PD060SF12B        |                     |                            |                           |                           | ●  |
| PD060SI16A        | 16                  | 35                         | 100                       | 16                        | ●  |
| PD060SI16B        |                     |                            |                           |                           | ●  |

刀具料號末碼為A(鋁用) / B(鋼用)版