

鎢鋼定位鑽

Carbide Position Drill

| | 低碳素鋼 | 中碳素鋼 | 高碳素鋼 | 合金鋼 | 工具鋼 | 調質鋼 | 淬火鋼 | | | 鑄鋼 | 鑄鐵 | 黃銅 | 青銅 | 紅銅 | 鋁合金 | 不銹鋼 | | | 鈦合金 | 鎳基合金 | 碳纖維 | 玻璃纖維 | |
|----|-------------------|----------------------|--------------------|--------------|-------------|-----------------|------------------------------|-----------|-----------|-------------|-----------|-------|--------|--------|-----------------|------------------|-----|-----|-----------------|---------------|--------------|-------------|--|
| | Low Carbon Steels | Medium Carbon Steels | High Carbon Steels | Alloy Steels | Tool Steels | Hardened Steels | Quenched and Tempered Steels | | | Cast Steels | Cast Iron | Brass | Bronze | Copper | Aluminum Rolled | Stainless Steels | | | Titanium Alloys | Nickel Alloys | carbon fiber | glass fiber | |
| | C0.25% 以下 | C0.25% ~0.45% | C0.45% 以上 | SCM | SKD | HRC 20~30 | HRC 30~40 | HRC 40~50 | HRC 50~60 | SC | FC | FCD | BS | PB | CU | AL | 300 | 400 | 600 | TI | | | |
| 鋁用 | | | | | | | | | | | ○ | | ◎ | ◎ | ◎ | | | | | | | | |
| 鋼用 | ◎ | ◎ | ◎ | ◎ | ○ | ◎ | ○ | ○ | | ○ | ◎ | ◎ | | | ○ | ○ | ○ | ○ | ○ | ○ | ○ | | |

○ 適用 ◎ 專用

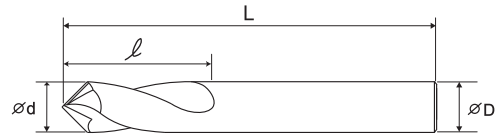
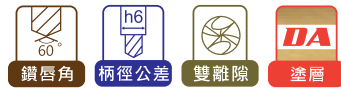
特性:

- ◆ 特殊刃口設計，使倒角加工面有良好的表面粗糙度，並提升刀具壽命。
- ◆ 適合倒角用。

鋁用



鋼用



60度/PF060S

單位:mm(Unit:mm)

| 刀具料號 Model No. | 刃徑 d Diameter | 溝長 l Grooving Length | 全長 L Overall Length | 柄徑 D Shank Diameter | 在庫 |
|-------------------|---------------------|----------------------------|---------------------------|---------------------------|----|
| PF060SA03A | 3 | 10 | 50 | 3 | ● |
| PF060SA03B | | | | | ● |
| PF060SB04A | 4 | 12 | 50 | 4 | ● |
| PF060SB04B | | | | | ● |
| PF060SN05A | 5 | 14 | 50 | 5 | ● |
| PF060SN05B | | | | | ● |
| PF060SC06A | 6 | 16 | 60 | 6 | ● |
| PF060SC06B | | | | | ● |
| PF060SD08A | 8 | 20 | 75 | 8 | ● |
| PF060SD08B | | | | | ● |
| PF060SE10A | 10 | 25 | 75 | 10 | ● |
| PF060SE10B | | | | | ● |
| PF060SF12A | 12 | 30 | 75 | 12 | ● |
| PF060SF12B | | | | | ● |
| PF060SI16A | 16 | 35 | 100 | 16 | ● |
| PF060SI16B | | | | | ● |

刀具料號末碼為A(鋁用) / B(鋼用)版

○: 接單生產品 ●: 在庫品 ▲: 訂製品