

# 鎢鋼定位鑽

## Carbide Position Drill

|    | 碳素鋼<br>Carbon Steel | 合金鋼<br>Alloy Steel | 模具鋼<br>Mold Steel | 調質鋼<br>Refining Steel | 淬火鋼<br>Quenching Hardening Steel |           |           | 鑄鋼<br>Cast Steel | 鑄鐵<br>Cast Iron |     | 黃銅<br>Brass | 青銅<br>Bronze | 紅銅<br>Copper | 鋁合金<br>Aluminum Alloy | 不銹鋼<br>Stainless Steel |     |     | 鈦合金<br>Titanium Alloy | 鎳基合金<br>Nickel Alloy |
|----|---------------------|--------------------|-------------------|-----------------------|----------------------------------|-----------|-----------|------------------|-----------------|-----|-------------|--------------|--------------|-----------------------|------------------------|-----|-----|-----------------------|----------------------|
|    | S_C                 | SCM                | SKD               | HRC 20~30             | HRC 30~40                        | HRC 40~50 | HRC 50~60 | SC               | FC              | FCD | BS          | PB           | CU           | AL                    | 300                    | 400 | 600 | TI                    |                      |
| 鋁用 |                     |                    |                   |                       |                                  |           |           |                  | ○               |     | ◎           | ◎            | ◎            | ◎                     |                        |     |     |                       |                      |
| 鋼用 | ◎                   | ◎                  | ○                 | ◎                     | ○                                | ○         |           | ○                | ◎               | ◎   |             |              |              | ○                     | ○                      | ○   | ○   | ○                     | ○                    |

○ 適用 ◎ 專用

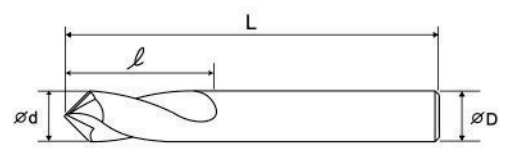
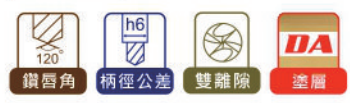
特性:

- ◆ 特殊刃口設計，使倒角加工面有良好的表面粗糙度，並提升刀具壽命。
- ◆ 適合倒角用。

### 鋁 用



### 鋼 用



## 120度/PF120L

單位:mm(Unit:mm)

| 刀具料號<br>Model No. | 刀徑<br>d<br>Diameter | 溝長<br>l<br>Grooving Length | 全長<br>L<br>Overall Length | 柄徑<br>D<br>Shank Diameter | 在庫 |
|-------------------|---------------------|----------------------------|---------------------------|---------------------------|----|
| PF120LA03A        | 3                   | 10                         | 60                        | 3                         | ●  |
| PF120LA03B        |                     |                            |                           |                           | ●  |
| PF120LB04A        | 4                   | 12                         | 75                        | 4                         | ●  |
| PF120LB04B        |                     |                            |                           |                           | ●  |
| PF120LN05A        | 5                   | 14                         | 75                        | 5                         | ●  |
| PF120LN05B        |                     |                            |                           |                           | ●  |
| PF120LC06A        | 6                   | 16                         | 100                       | 6                         | ●  |
| PF120LC06B        |                     |                            |                           |                           | ●  |
| PF120LD08A        | 8                   | 20                         | 100                       | 8                         | ●  |
| PF120LD08B        |                     |                            |                           |                           | ●  |
| PF120LE10A        | 10                  | 25                         | 120                       | 10                        | ●  |
| PF120LE10B        |                     |                            |                           |                           | ●  |
| PF120LF12A        | 12                  | 30                         | 120                       | 12                        | ●  |
| PF120LF12B        |                     |                            |                           |                           | ●  |
| PF120LI16A        | 16                  | 35                         | 150                       | 16                        | ●  |
| PF120LI16B        |                     |                            |                           |                           | ●  |

刀具料號末碼為A(鋁用) / B(鋼用)版

○: 接單生產品 ●: 在庫品 ▲: 訂製品